



# TECHNICAL BULLETIN

New!

## Calibration of Grinder Blades

For all Primo  
Compact and  
Primo X machines

# GRINDER BLADE CALIBRATION FOR PRIMO COMPACT & X

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If the machine has 2 grinders these must both be calibrated using the correct beans for each grinder.

Run test grinds to check consistency of the coffee.

Too fine and it will cause the drink to run too slowly, too coarse and it will run too fast and will be too weak.



You should be able to form a "peak" in the palm of your hand but the coffee should not feel too compact.

# Making the manual adjustments:

1



Ensure this is done **ONLY WHILST THE BLADES ARE GRINDING.**

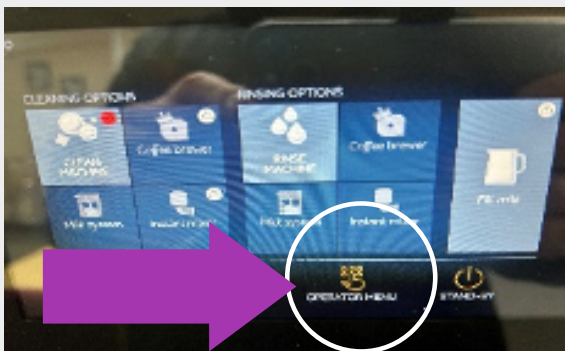
If the grind is too coarse - adjust pin **CLOCKWISE** - to move the blades closer together.

If the grind is too fine - adjust pin **ANTI-CLOCKWISE** - to move the blades further apart.

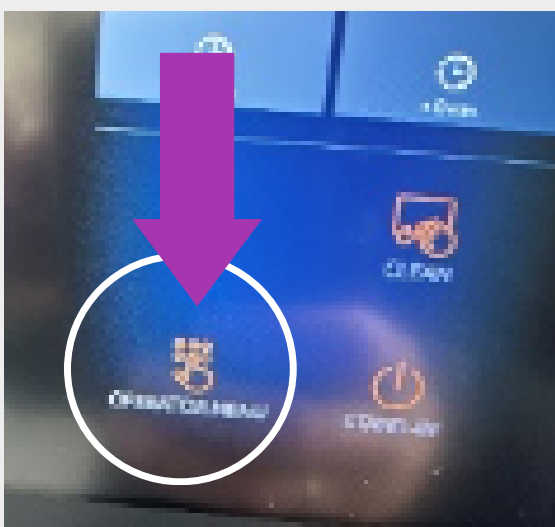
**ALWAYS ADJUST WHILST THE GRINDER IS RUNNING!**

# Calibrating the weight of coffee:

2

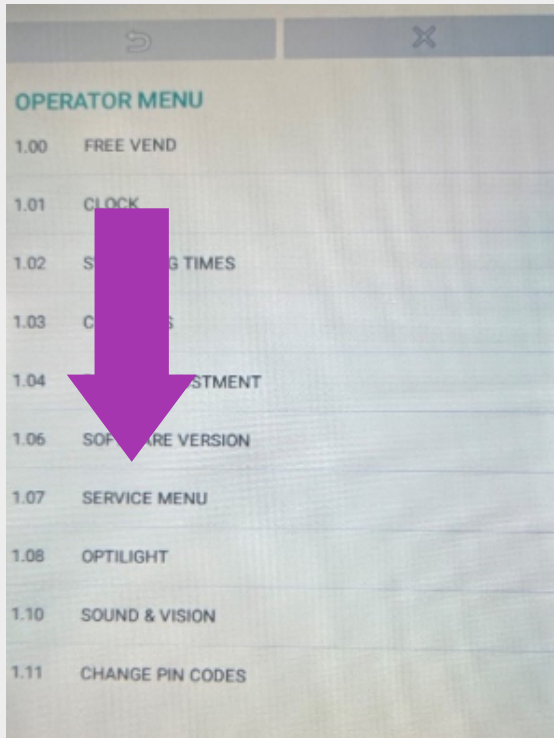


Once you are happy with the setting of the grinder blades then you need to calibrate the weight of the coffee being dispensed.

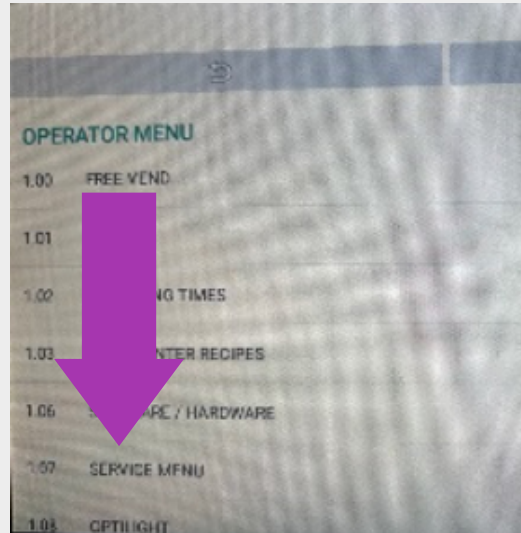


On the machine - enter the **OPERATOR MENU** - (using code 11111).

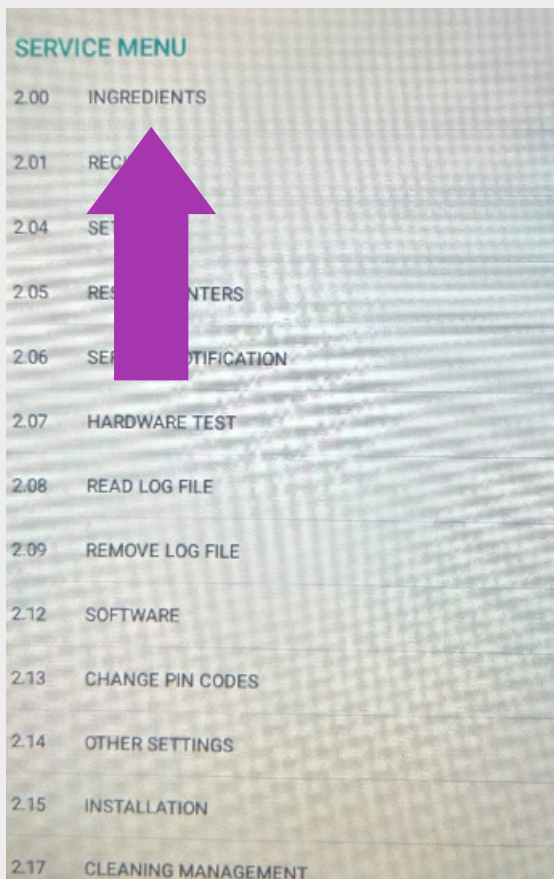
3



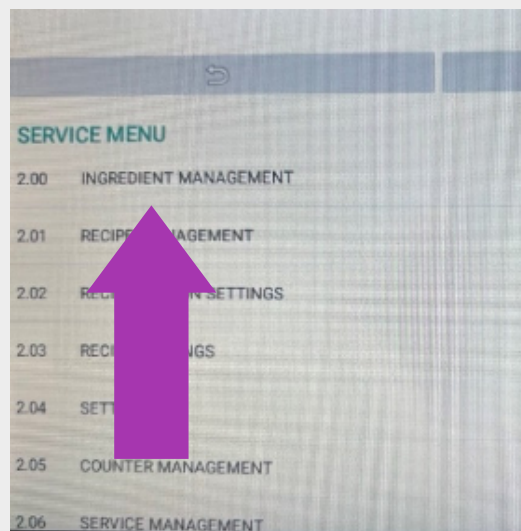
Enter **SERVICE MENU** -  
(using code 22222)



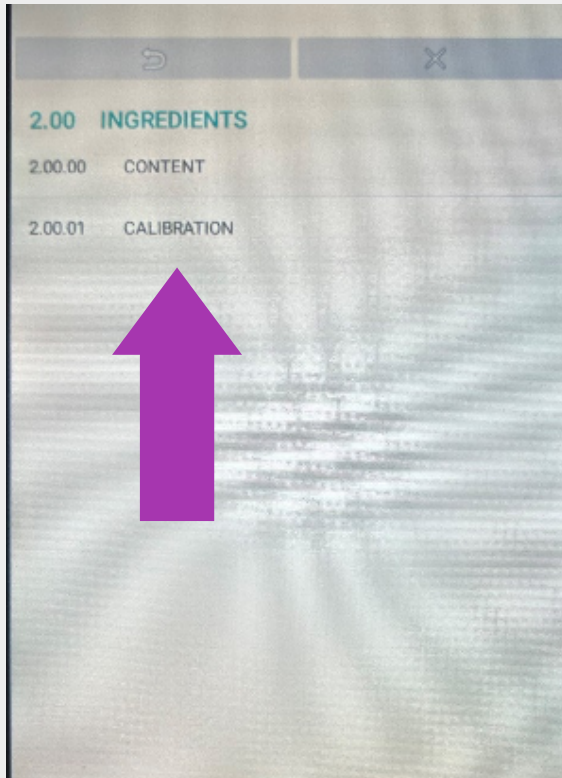
4



Scroll down to the  
**INGREDIENTS/INGREDIENTS  
MANAGEMENT** menu.



5



Enter the **CALIBRATION/CALIBRATION INGREDIENTS** menu.



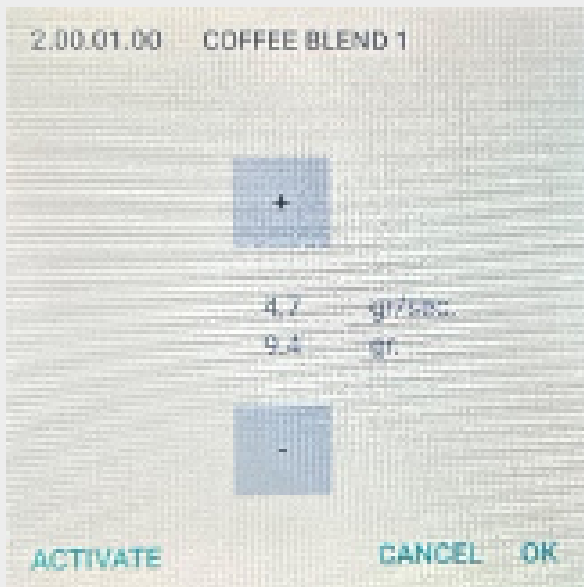
6



Take a reference grind and weight the coffee.

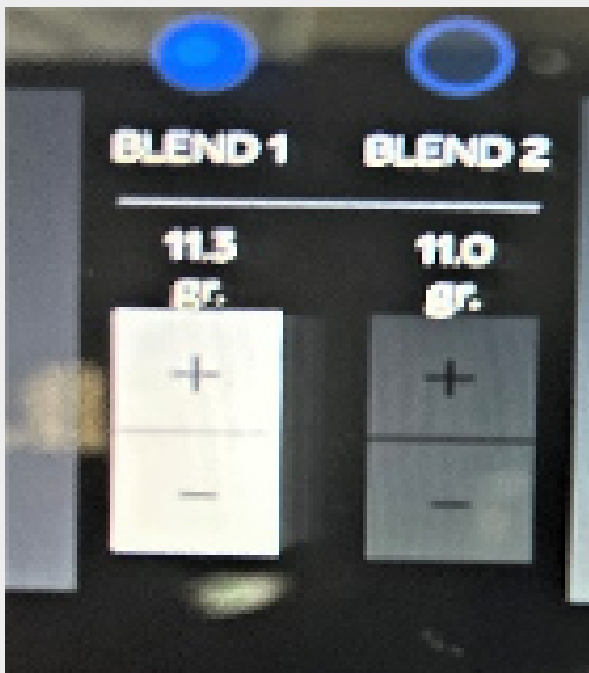
Repeat 3 times and divide by 3 (to get an average weight).

7



Enter the average figure as the amount dispensed.

8



Be sure to enter **"save/ok"** at the bottom right of the screen.

Return to home screen.

Take a test vend from the each selection.